



Novartis India Limited
Registered Office:
Inspire BKC
Part of 601 & 701
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.in

October 1, 2020

To,
The Secretary
BSE Limited,
Phiroze Jeejeebhoy Towers,
Dalal Street,
Mumbai - 400 001

Sub.: Intimation of Newspaper advertisement by Novartis India Limited (“the Company”) regarding the Meeting of the Board of Directors of the Company for the quarter and half year ended September 30, 2020

Ref.: Scrip Code - 500672

Dear Sirs,

Apropos the subject matter quoted above, please find enclosed herewith the copies of the newspaper Notices in “Financial Express” and “Navshakti” on October 1, 2020.

This is for your information and record.

Thanking You.

Yours sincerely,

For Novartis India Limited

TRIVIKRAM GUDA
M GUDA

**Trivikram Guda
Company Secretary &
Compliance Officer**

Encl.: as above

